



Athens, November 29th 2024

**Release of Regulated Information
Transactions Notification**

The company GR. SARANTIS S.A. announces, according to L.3556/2007 and the provisions of the Regulation (EU) No 596/2014 of the European Parliament and of the Council, that Mr. Krzysztof Kaminski, General Manager of Czech & Slovakia Business Unit, proceeded on November 29th of 2024 with the purchase of 2,000 common shares in total at the average price of 10.80 euro per share.